



Air Quality Solutions & Services

CECO
HEE-Duall

Backed by the industry's most technically skilled staff with more than 40 years experience servicing and maintaining our HEE-Duall brands

CECO
ENVIRONMENTAL



CECO is a diversified global provider of leading engineered technologies to the energy, environmental, and fluid handling and filtration industrial segments, targeting specific niche-focused end markets through an attractive asset-light business model.

We provide a wide spectrum of products and services including dampers & diverters, cyclonic technology, thermal oxidizers, separation and filtration systems, selective catalytic reduction (“SCR”) and selective non-catalytic reduction (“SNCR”) systems, scrubbers, dampers and silencers, exhaust systems, fluid handling equipment and plant engineered services and engineered design build fabrication. CECO’s products play a vital role in helping companies achieve exacting production standards, meeting increasing plant needs and stringent emissions control regulations around the globe.

The company serves a broad range of markets and industries, including power, municipalities, chemical, industrial manufacturing, mid-stream pipeline natural gas transmission, refining, petrochemical, metals, minerals & mining companies, as well as hospitals and universities. CECO targets its \$5 billion+ of installed base, specifically to expand and grow a higher recurring revenue of aftermarket products and services. CECO is listed on Nasdaq under the ticker symbol “CECE.” For more information, please visit www.cecoenviro.com.



HEE-Duall is the new merged entity from Harrington Environmental Engineering and Duall Air & Water.

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HOODS, DUCTING, AND MIST ELIMINATORS

FEATURES

- Mist Miser® Vertical Mist Eliminator – 99% efficient at hood outlet
- ME Horizontal Mist Eliminator – Low energy Chevron blade design

TYPICAL APPLICATIONS

- Alkaline mists
- Caustic cleaners
- Caustic soda
- Chromic acid
- Clean Room Hoods
- Cyanide mist
- Fluoborate mist
- Nickel sulfate
- Phosphoric acid
- Sodium hydroxide
- Sulfamate mist
- Sulfuric acid
- Oil Mists



Corrosion Resistant PVC and FRP Construction

Hoods, Duct and Push Air System



HPE300 Mist Eliminator



HEXMASTER / HEPA-HEX ULTRA-EFFICIENT MIST ELIMINATORS

FEATURES

- EPA performance tested and guaranteed
- Single composite mesh pad system with HEXTRACK for no by-pass
- Lowest pressure drop CMP system for energy and maintenance savings
- Fastest payback in the industry
- Quick release knobs for easy CMP removal
- Low water requirement wash down
- HEXmaster® 3 stage “dry” scrubber — can be upgraded to wet scrubber in the future
- HEXmaster® and HEPA-HEX systems meet most recent EPA federal emission standards for Hexavalent chrome while providing the lowest energy usage

TYPICAL APPLICATIONS

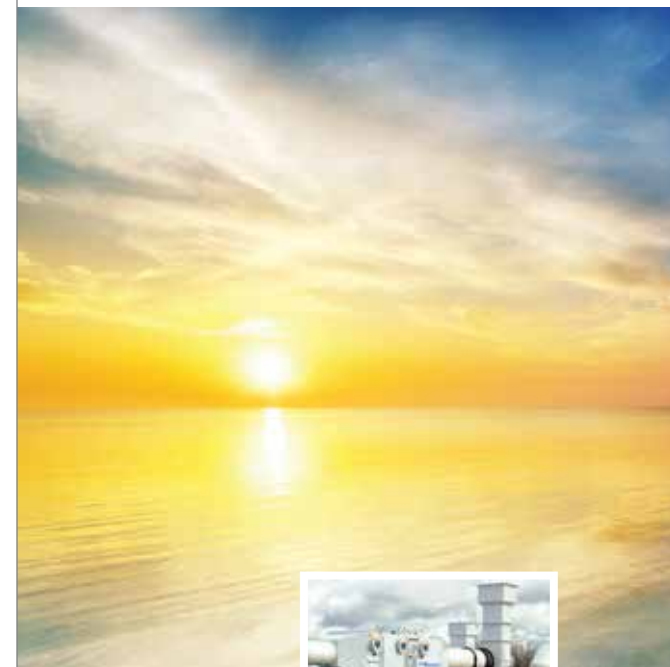
- Hard Chrome Plating and Anodizing
- Battery wet and dry charging
- Printed circuit fabrication
- Electrolytic nickel
- Part Washing Systems

TYPICAL CONTAMINANTS REMOVED

- Chromic acid
- Sulfuric acid
- Nickel
- Cyanide
- Phosphoric acid
- Alkaline



HEXmaster® Mist Eliminator System



HEPA-Hex™ Mist Eliminator System



PACKED BED SCRUBBERS — PVC AND FRP CONSTRUCTION



BETA NO_x 2000[®] SCRUBBERS (FOR NO_x CONTROL)

Vertical Scrubbers



FEATURES

- Horizontal & Vertical

HORIZONTAL SCRUBBER

- Cross Flow
- Low Profile
- Easy Access

VERTICAL SCRUBBER

- Counter Current Flow
- Minimal Footprint

TYPICAL APPLICATIONS

- Metal finishing
- Industrial and municipal wastewater
- Foundries
- Pharmaceutical
- Medical
- Food processing
- Rendering
- Tanning
- Breweries
- Printed circuits
- Semi-conductors
- Chemical
- Others
- Fertilizer Manufacturing, Pulp & Paper, Rubber and Synthetics

Horizontal Scrubber



Beta NO_x 2000[®] Scrubbers (Multi-Stage)

FEATURES

- > 99+% removal efficiency on total NO_x
- Guaranteed performance
- Single or multi-stage configurations available
- The safest oxidation / reduction technology
- Corrosion resistant construction
- Eliminates visible red NO_x plume
- Complete turnkey systems available

TYPICAL APPLICATIONS

- Aluminum anodizing and bright dip
- Precious metals refining
- High alloy steel etching
- Chemical nitration



Beta NO_x 2000[®] Scrubber (Single Stage)

ADJUSTABLE THROAT VENTURI SCRUBBERS

FEATURES

- Exceptionally high collection efficiencies well into sub-micron particle ranges
- Non-clogging, adjustable throat optimizes particle collection and operating efficiency
- Wetted wall inlet prevents solids build up and extends scrubber service
- Liquid atomization and particle impaction entrap dirty gas contaminants
- Cyclonic entrainment separator removes and collects wetted dust particles
- Corrosion resistant thermoplastic, fiberglass, and metal alloy construction
- Pre-engineered designs to 40,000 cfm

APPLICATIONS

Ideal control technology for nuisance and hazardous particulate matter (PM 2.5) emitted from:

- Industrial boilers and furnaces
- Biomass combustion and exhaust streams
- Mining and Minerals crushing and processing
- Chemical process reactors
- Steel making and manufacturing
- Coal and Fly Ash emissions

Provides Product Recovery for:

- Food and Beverage applications
- Pharmaceutical powders
- Precious Metals Refiners



Venturi Scrubber System
Treating Emissions from an
Industrial Furnace



Liquid atomization in the high velocity zone maximizes particle impaction and capture of gas stream pollutants.

Manual throat adjustment permits variable pressure settings while unit remains in operation.



ET Series Multi-stage ejector tower toxic gas scrubber



ET Scrubber system with integral containment for Hydrazine



EMERGENCY GAS AND POINT-OF-USE SCRUBBERS

Compact, highly efficient scrubbers designed for vapor deposition reactors, cylinder cabinets, chemical storage tanks, gas scrubbing, low volume exhaust and hot gas/quench applications.

FEATURES

- Ideal for particulate and toxic gas removal
- Flow rates to 5,000 CFM in standard models
- Skid mounted
- Stationary or portable installations

ADVANTAGES

- Available as eductors without fans or packed bed scrubbers with fans
- Combine the particulate removal and gas moving features of an eductor with the gas absorption quality of a packed tower

BIOLOGICAL TRICKLING FILTER SYSTEMS

The BIO-PRO® technology has been engineered to meet the needs of systems ranging from 50 ACFM to as large as 500,000 ACFM. In addition to in-vessel designs utilizing FRP and thermoplastic materials, we have installed systems that are constructed of concrete. Concrete systems have been installed both above grade and in-ground. Our engineering and design capabilities provide our customers with the broadest air pollution control options currently available.

BIOLOGICAL SYSTEMS FOR MULTIPLE APPLICATIONS:

MUNICIPAL
ODOR CONTROL

ENGINEERED
WOOD

FEATURES

- Green technology — no chemicals required
- Pre-humidification and heater systems
- Low power consumption
- Easy feed nutrient system — requires no power
- Optional mixed flow fan
- Compact design



Biofilter Removing Hazardous Air Pollutants (HAPs)



BIO-PRO® Biotrickling Filter



Biotrickling Filter Removing Odors

BIO-PRO® Biotrickling Filter

BIO-PRO® Bio-SumpVent™



INDUSTRIAL & MUNICIPAL ODOR CONTROL SYSTEMS

PACKAGED PTMD SCRUBBERS

FEATURES

- Pre-engineered systems up to 25,000 CFM
- Compact, economical skid-mounted design
- Complete with proportional chemical feed system
- Low-profile, easy access design
- Heavy-duty, industrial grade construction
- Meets strict seismic and wind load requirements without the need for expensive guy wires

APPLICATIONS

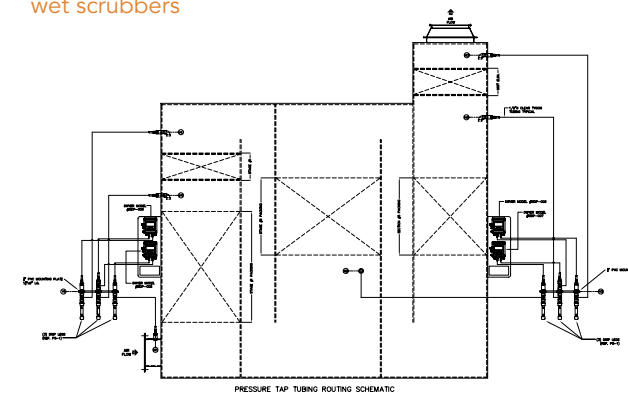
- Municipal waste treatment
- Chemical processing
- Pharmaceutical fermentations
- Coating processes
- Storage tanks
- Compost facilities
- Fish and poultry processing
- Pulp and paper manufacturing
- Reactor vents
- Food / spice processing
- Animal rendering
- Paint stripping
- Drying processes
- Breweries



Self-Contained Chemical Feed Skids



Multi-stage combined wet scrubbers



INDUSTRIAL & MUNICIPAL ODOR CONTROL SYSTEMS

ACTIVATED CARBON SYSTEMS

- Skid-mounted systems up to 2,500 CFM
- Custom designed single and dual bed systems
- Custom designed cross flow systems to 40,000 CFM

ADVANTAGES

- Low maintenance
- Ideal for H₂S and organic odor control
- Low pressure drop
- Space Saving Minimal Footprint
- FRP, PVC, and PP Construction



CA Series Dual Bed Carbon System



Carbon Canister with
Integral Fan



CA Series Single Bed Carbon
System

HYDRO-LANCE® WET DUST COLLECTION SYSTEMS

HYDRO-LANCE® VENTURI SCRUBBERS

- Capital cost — simple economical design
- Replacement costs — corrosion resistant construction provides extended equipment life
- Energy — recirculation pumps are not required
- Maintenance — no moving parts, spray nozzles or recirculation piping
- Floor space — efficient geometry
- Water — the sump liquor need not be diluted



HLFW Series Hydro-Lance®
Particulate Scrubber with Integral
NH Fan



FEATURES

- > 99+% high efficiency design
- Low energy vs conventional venturis
- Ideal for potentially explosive applications
- Ideal for humid sticky particulate
- Pilot scrubber available for site testing
- Replaceable Venturi throat
- Custom CIP wash headers available
- Corrosion resistant construction
- Complete turnkey systems available

APPLICATIONS

- Aluminum, titanium and other metal machining operations
- Sodium Azide propellant manufacturing and handling
- Pharmaceutical powders and dusts
- Calcium chloride dusts
- Hygroscopic dusts
- Corrosive dusts
- Food processing with clean in place (CIP) option
- Bulk solids drying process
- Battery lead pasting
- Breweries

IDEAL FOR EXPLOSIVE DUSTS!

DEGASIFIERS & AIR STRIPPERS

Model ST degasifiers remove volatile organic compounds (VOCs), MTBE, Hydrogen Sulfide (H₂S) and CO₂ found in groundwater supplies, industrial wastewaters and process effluents. Each system is computer-designed from an extensive data base. On-site testing is utilized when necessary.

ADVANTAGES

- Non-fouling, energy saving, proprietary weir trough design maximizes liquid distribution at minimal discharge pressure thus eliminating water hammer problems
- Materials are NSF (National Sanitation Foundation) approved
- Optional carbon absorbers and biological systems for polishing are available when required
- Skid mounted low profile systems available



Water Production Plant with Degasifiers



DUALLAST® FRP CONSTRUCTION

FEATURES

- Inner PVC layer up to 1/2" thick (500 mils vs. standard 20 to 50 mils)
- Inner layer can be spark tested to insure leak-proof construction
- Inner layer not subject to costly wicking and crazing failures
- Structural designs up to 150 mph windload
- FRP shell formulated to provide maximum UV protection
- NSF tested and certified

APPLICATIONS

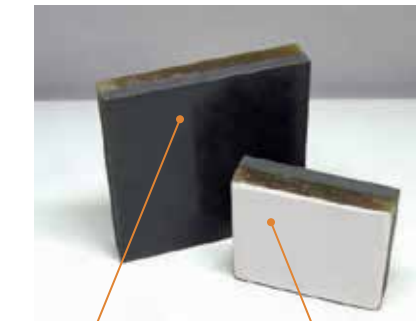
- All corrosive ventilated air streams
- Food grade and potable water applications — NSF approved
- Highly corrosive environments such as hypochlorous acid and chlorine dioxide



DUALLast® Degasifiers, Scrubbers, Fans, and Stacks

The Most "Cost-Effective" Material Offering The Best Advantages Of Both FRP And Thermoplastics

- Superior corrosion barrier extends service life
- Maximum structural integrity



PVC Corrosion Barrier

FRP Exterior

FIBERGLASS AND THERMOPLASTIC CENTRIFUGAL FANS

CORROSION RESISTANT EXHAUST FANS

All of our fan lines are manufactured using premium fiberglass and thermoplastic materials, along with globally-known and accepted components such as motors and bearings. With fans ranging in airflows from 500 to 165,000 cfm, and static pressures up to 20+ inches w.g., HEE-Duall has a fan to meet your needs.



HEE-Duall offers a wide selection of corrosion-resistant centrifugal fans to handle even the most difficult applications.

ADVANTAGES

HEE-Duall has been manufacturing centrifugal exhaust fans since the early 1970's. Since that time, we have continued to improve our product to meet the increasing need for high quality, corrosion resistant, reliable exhaust fans.

HEE-Duall currently manufactures four types of fans: centrifugal, inline centrifugal, radial and laboratory models. Each Individual design has been engineered and refined to offer maximum performance with options to meet the demanding conditions in today's industrial applications.

- PVC and PP
- FRP

APPLICATIONS

- Semiconductor manufacturing
- Circuit board manufacturing
- Chemical manufacturing & processing
- Metal plating & finishing
- Rubber and synthetic manufacturing
- Fertilizer manufacturing
- Power plants
- Pulp and paper operations
- Waste treatment facilities

HPCA AND HPIA AIR FOIL FANS

FEATURES

- AMCA certification guarantees specified performance
- Maximum Class III rotational speeds without distortion or bond separation
- Capable of static pressures up to 18+” w.g.
- Static efficiency ratings up to 83%
- 8 different discharge positions
- Standard arrangements are 1, 8 (direct coupled) and 9, with others available.
- Factory balanced to ASTM specifications.
- Premium quality materials and components.
- Capacities up to 165,000 cfm

HEE-Duall has continued its tradition of excellence with development of the only true fiberglass airfoil fan on the market today. We have dedicated thousands of hours to the development and refining of our airfoil wheel, which is the heart of our fan. Manufactured from premium quality resin and glass, with a lightweight, high density interior, our airfoil wheel offers the ultimate in performance and economical operation. Fans are available in sizes up to 73 inches in diameter. When considering performance our fans are of the highest quality and they are finished to reflect the care we take building them to your specifications. Quality performance and workmanship assure that all of our fans will provide you with many years of reliable service.



Make us your new pollution control service partner. Then relax... We'll take care of it!

We provide innovative solutions and a diverse line of products and technologies for the purification of air, and the destruction of volatile organic compounds (VOCs), hazardous air pollutants (HAPs), water contaminants, and process odors in both industrial and municipal applications.



HEE-Duall offers an experienced single source for servicing and maintaining all of your air pollution control equipment, regardless of the manufacturer.

We provide the best technical solutions to address the multiple areas of your process.

SERVICES INCLUDE:

- Assessments
- Preventative Maintenance
- Inspection
- Installation
- Troubleshooting
- Repair and replacement
- Rebuilds
- Fan balancing
- Equipment relocation
- Performance improvement
- Catalyst replacement
- Site studies



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